



SURFACE PREPARATION FOR APPLYING METAL PLATES

1. THOROUGHLY CLEAN THE WINDOW FRAME SURFACE WITH WATER USING A CLEAN CLOTH AND WIPE DRY WITH ANOTHER CLEAN DRY CLOTH. **Be sure and remove any old adhesive residue.**
2. WIPE THE SURFACE WITH AN ALCOHOL WIPE AND LET DRY. *Use several to ensure a clean surface. Keep using alcohol wipes until the wipe is no longer black. This may take several wipes. You may be removing several layers of oxidation from the surface of the window frame.*
3. **DO NOT USE** PURELL®, WINDEX®, Formula 409® OR OTHER GLASS OR SURFACE CLEANER. IT LEAVES A CHEMICAL FILM THAT NEGATIVELY AFFECTS THE PERFORMANCE OF THE ADHESIVE.
4. REMOVE THE PROTECTIVE LINER AND APPLY THE METAL PLATE TO THE CLEAN AND DRY SURFACE. ***ONCE YOU REMOVE THE PROTECTIVE LINER, DO NOT TOUCH THE ADHESIVE WITH YOUR FINGERS OR TO ANOTHER SURFACE.***
5. PRESS INTO PLACE AND HOLD FOR ONE MINUTE WITH PRESSURE. LET THE ADHESIVE CURE FOR 72 HOURS BEFORE ATTACHING THE SIGNAGE. DO NOT REMOVE AND REPLACE IT AT ANY TIME IN THE INSTALLATION PROCESS.
6. WHEN MOUNTING THE PLATE USING THE SCREW HOLE, THE INSTALLER IS RESPONSIBLE FOR CHOOSING AND USING THE CORRECT TYPE OF HARDWARE. THE HOLE IS COUNTER-SUNK TO HELP KEEP THE HEAD OF THE HARDWARE FLUSH WITH THE PLATE SURFACE. THE FOLLOWING ARE GENERAL GUIDELINES: IF ATTACHING TO A METAL WINDOW FRAME USE A SCREW DESIGNED FOR ATTACHING TO METAL. IF INSTALLING ON DRYWALL/PLASTER SURFACES, USE A MOLLY BOLT OR TOGGLE TYPE FASTENER. IN ALL CASES PRE-DRILL THE HOLE TO THE CORRECT SIZE.

If you have any questions, please don't hesitate to contact us.

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